

Power Skiving Unit

High Productive Manufacturing of ID/OD Gears and Splines with CNC Turning Centers.

Maximum flexibility, high quality, optimal handling.

In operation:

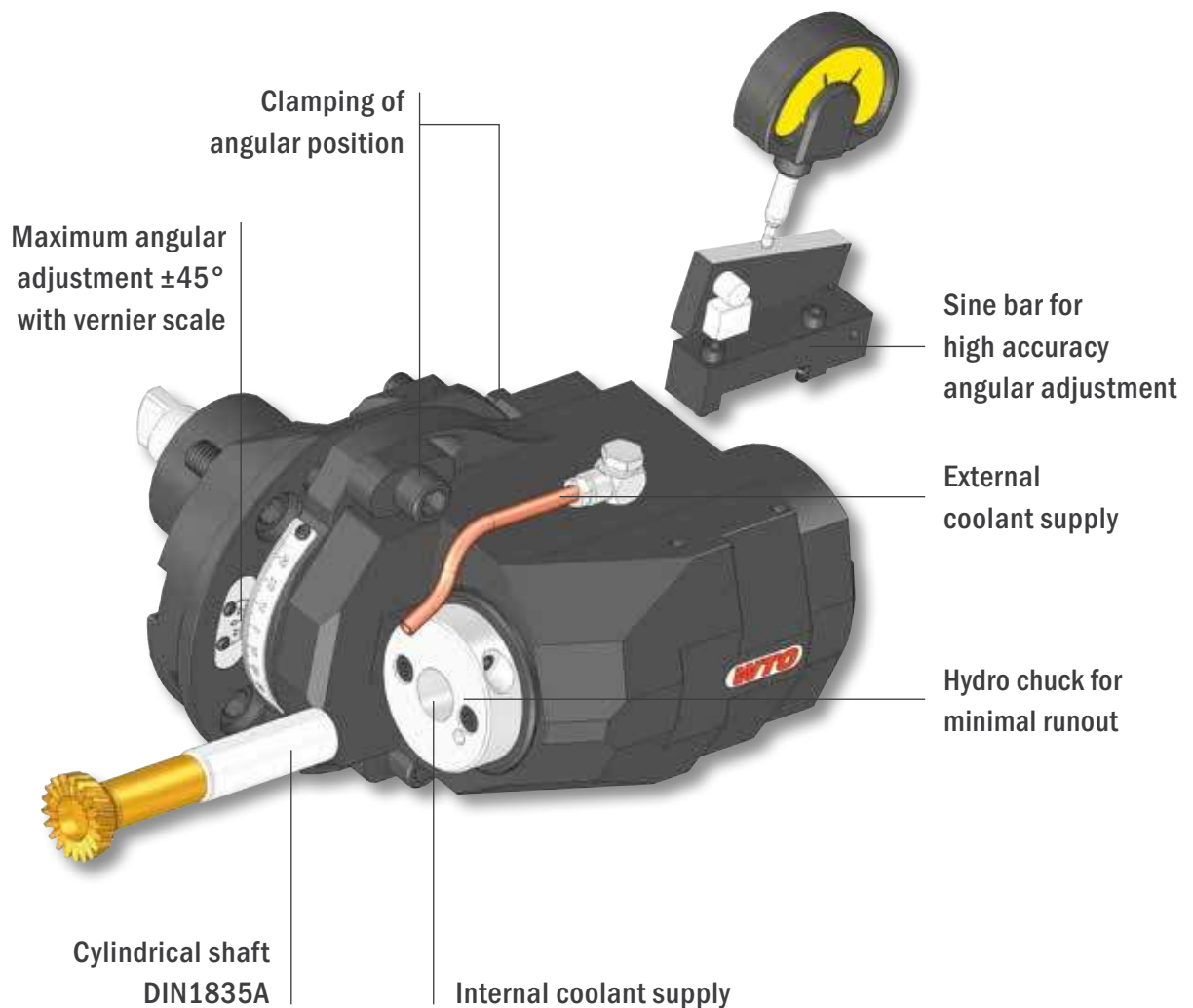


Power Skiving Unit for ID and OD

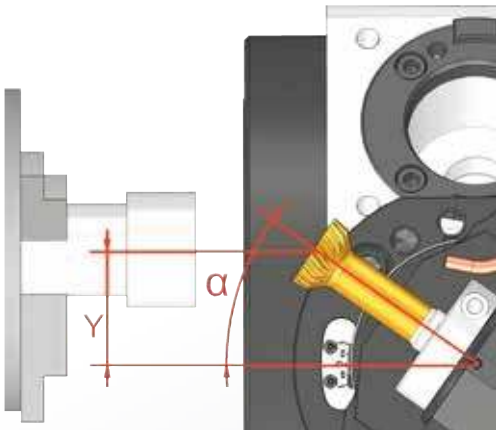
Ratio i (n1:n2)	1:1
Max. RPM (n2)	3,000
Max. torque M	63 Nm
Max. scale swing α	$\pm 45^\circ$
Tool clamping dia.	$\varnothing 20$ DIN1835A
Coolant supply	internal a. external
Max. coolant pressure	1160 PSI (80 bar)
Required coolant filtration	$\leq 50 \mu\text{m}$



- | High stiffness and runout accuracy
- | Quick cutting tool change with hydro chuck

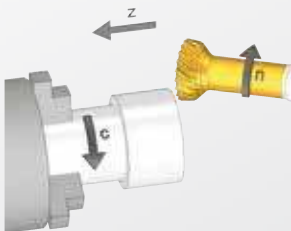


Operation principle: Power Skiving

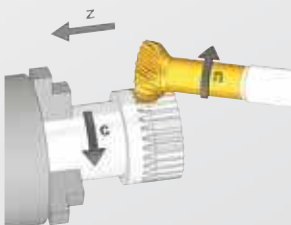


The workpiece axis and the skiving tool axis must be related to each other in a defined angle (α).

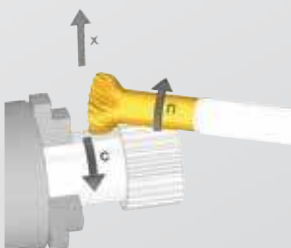
The offset of the cutting tool (Y) caused by rotating to the defined angle (α) must be compensated with the Y-axis of the machine.



Synchronization of work piece and tool rotation.



Feed movement in Z-axis.



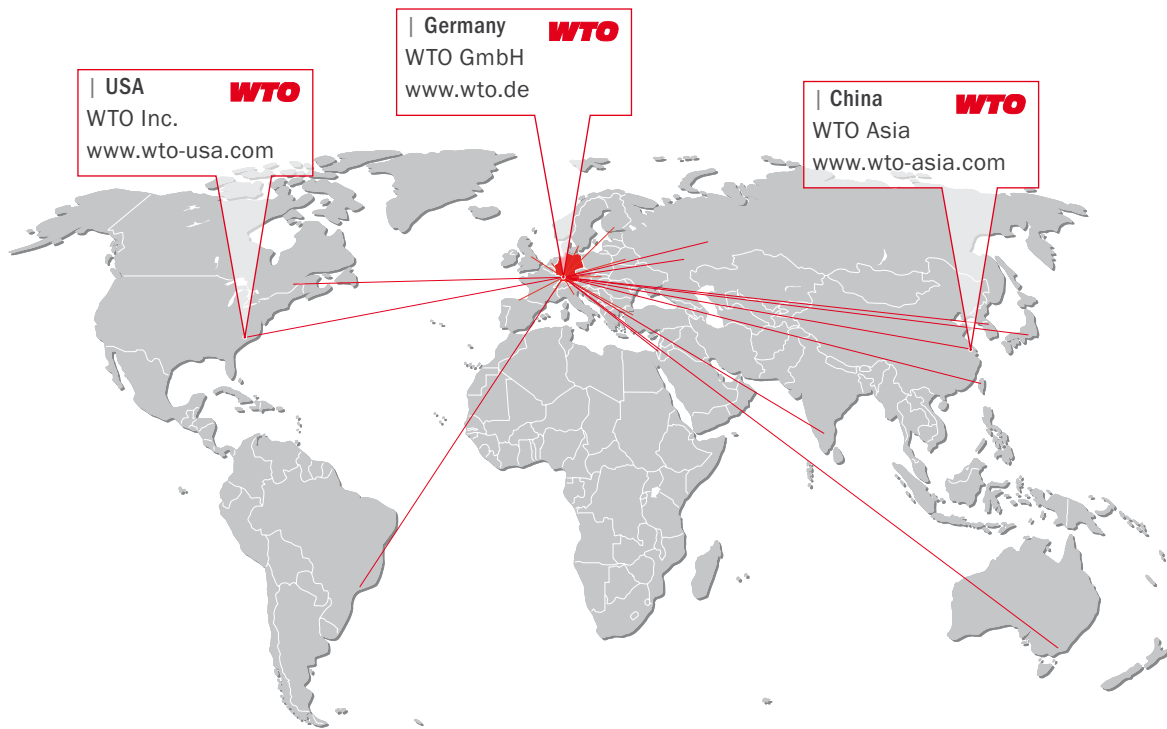
When skiving is finished the cutter has to move towards X.

Please consider:

At the end of the gear/spline there must be sufficient clearance for the cutter.

Sample workpieces





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